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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/709,451	05/06/2004	Robert H. Devine II	839-1306	3450
30024 7	590 06/16/2005		EXAMINER	
NIXON & VANDERHYE P.C.			LIN, ING HOUR	
901 NORTH GLEBE ROAD, 11TH FLOOR			ART UNIT	PAPER NUMBER
ARLINGTON,	, VA 22203		ARTONII	PAPER NUMBER
		•	1725	

DATE MAILED: 06/16/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

•		Application No.	Applicant(s)	-1°		
Office Action Comment		10/709,451	DEVINE ET AL.			
	Office Action Summary	Examiner	Art Unit			
		Ing-Hour Lin	1725			
Period fo	The MAILING DATE of this communicat or Reply	ion appears on the cover sheet w	vith the correspondence address	\$		
THE - Exte after - If the - If NC - Failt Any	ORTENED STATUTORY PERIOD FOR MAILING DATE OF THIS COMMUNICA' nsions of time may be available under the provisions of 37 SIX (6) MONTHS from the mailing date of this communicate period for reply specified above is less than thirty (30) day to period for reply is specified above, the maximum statutor ure to reply within the set or extended period for reply will, the property of the	TION. 'CFR 1.136(a). In no event, however, may a ation. ys, a reply within the statutory minimum of thi y period will apply and will expire SIX (6) MOI by statute, cause the application to become A	reply be timely filed  rty (30) days will be considered timely.  NTHS from the mailing date of this commun  BANDONED (35 U.S.C. § 133).	ication.		
Status						
1)  🏻	Responsive to communication(s) filed or	n 28 March 2005.				
2a)□		☐ This action is non-final.				
3)□	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.					
Disposit	ion of Claims					
5)□	<u> </u>					
Applicati	ion Papers	·				
9)□	The specification is objected to by the Ex	caminer.				
10)	10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.					
	Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).					
11)	Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).  The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.					
Priority ι	ınder 35 U.S.C. § 119					
<ul> <li>12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).</li> <li>a) All b) Some * c) None of:</li> <li>1. Certified copies of the priority documents have been received.</li> <li>2. Certified copies of the priority documents have been received in Application No</li> <li>3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).</li> <li>* See the attached detailed Office action for a list of the certified copies not received.</li> </ul>						
Attachmen	• •	_				
1) 🔯 Notic 2) 🔲 Notic	e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-9	4) Interview S	Summary (PTO-413) s)/Mail Date			
3) 🔲 Inforr	e of Dransperson's Patent Drawing Review (P10-5 nation Disclosure Statement(s) (PTO-1449 or PTO r No(s)/Mail Date		Informal Patent Application (PTO-152) —.			

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## **DETAILED ACTION**

## Claim Rejections - 35 USC § 112

1. Claims 4-13 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention. In claims 4-13, "free-floating core", "print-out region" and integral datum regions" were not well defined and fail support in specification.

## Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).
- 4. Claims 4-13 insofar as definite are rejected under 35 U.S.C. 103(a) as being unpatentable over Sikkenga et al in view of Mertins.

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Sikkenga et al (col. 2, lines 49+) teach the claimed casting method and ceramic core for producing a hollow investment-cast article such as a gas turbine airfoil or nozzle part by using multipiece core assembly. Sikkenga et al fail to teach the use of ceramic core with locators and method

However, Mertins (col. 1, lines 47+) teaches the use of ceramic core with locators and method for the purpose of effectively providing locators on a ceramic core for use in casting molten metallic materials having corresponding datum pads (cast geometric features) corresponding to the locators on the core. It would have been obvious to one having ordinary skill in the art to provide Sikkenga et al the use of ceramic core with locators and method as taught by Mertins in order to effectively provide locators on a ceramic core for use in casting molten metallic materials having corresponding datum pads (cast geometric features) corresponding to the locators on the core.

5. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Ing-Hour Lin whose telephone number is (571) 272-1180. The examiner can normally be reached on M-F (8:00-5:30) Second Friday Off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Tom Dunn can be reached on (571) 272-1171. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

9. ft.L.

I.-H. Lin

6-13-05

KEVIN KERNS
PRIMARY EXAMINER